ATTENTION!!
WHEN YOU SEE A "⚠ WARNING!" BE SURE TO HEED THE MESSAGE!
THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!

⚠ **WARNING!** Failure to read and strictly comply with the instructions contained in this Instruction Manual may result in serious injury or death!

⚠ **WARNING!** FALLS FROM A TREESTAND CAN OCCUR ANYTIME AFTER LEAVING THE GROUND. THESE FALLS RESULT IN EITHER PERSONAL INJURY OR DEATH! FOR YOUR PERSONAL SAFETY, PLEASE TAKE A MOMENT TO CAREFULLY READ THIS PRODUCT INSTRUCTION MANUAL IN ITS ENTIRETY BEFORE ATTEMPTING TO ASSEMBLE, SETUP, INSTALL AND/OR OTHERWISE USE THIS PRODUCT. STORE THESE INSTRUCTIONS IN A SAFE PLACE, AND AT LEAST ANNUALLY, REVIEW THE CONTENTS AND WATCH THE VIDEO. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH!

⚠ **WARNING!** A *"Safe Treestand Hunting: Techniques That Will Save Your Life*" DVD has been included with this treestand. Please view it in its entirety prior to using this or any other Big Game product(s). Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** THE SAFE USE AND OPERATION OF THIS PRODUCT IS THE SOLE RESPONSIBILITY OF THE USER. IT IS ALSO THE SOLE RESPONSIBILITY OF THE OWNER TO PROVIDE ANY PERSON(S) WHO BORROW OR PURCHASE THIS PRODUCT WITH THESE INSTRUCTIONS AND THE AFORE MENTIONED "SAFE TREESTAND HUNTING: TECHNIQUES THAT WILL SAVE YOUR LIFE" DVD. FAILURE TO FOLLOW THESE INSTRUCTIONS MAY RESULT IN SERIOUS INJURY OR DEATH! ADDITIONALLY, FAILURE TO FOLLOW THIS INSTRUCTION MAY SUBJECT YOU TO PERSONAL LIABILITY PENALTIES AS DETERMINED BY THE U.S. JUDICIAL SYSTEM.

⚠ **WARNING!** Prior to each hunt, you must inform someone of your hunting location, including the specific location of your treestand and the expected duration of your hunt. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Prior to each hunt, make sure that you have a signaling device (e.g., mobile phone, radio, whistle, signal flare or Personal Locator Device (PLD)) in your possession and in an operable condition. This device must be within easy access should you experience the need to contact emergency assistance. Failure to follow these instructions may result in serious injury or death!

Should you have any questions about the assembly, installation or use of this product, or any other product, please do not hesitate to call one of our customer service representatives at 800-268-5077 and they will answer all questions you may have about any of the complete line of products.

This Instruction Manual complies with the Treestand Manufacturers Association's "*Standard Practice for Treestand Instructions; TMS 04-98 Revision G.*"

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PLEASE NOTE THAT WARNING! statements have been placed throughout this Instruction Manual. These statements point out important safety information and instructions, which, if not followed could endanger the personal safety and/or property of the operator. It is imperative that the operator of this product, or any other product(s) read and follow all the instructions and warnings contained in this Manual prior to attempting to use this product(s), or any other product(s). Failure to comply with these instructions and/or warnings may result in serious personal injury or death!

⚠ **WARNING!** Do not remove, modify and/or omit any portion or otherwise mechanically modify this product(s) or its assemblies in any manner. Modification, misuse and/or part substitution shall immediately void your factory warranty and may result in serious injury or death! If you suspect that a part(s) is missing and/or defective, immediately contact Big Game Treestands at 800-268-5077 for replacement of missing or defective parts. **ALWAYS USE GENUINE FACTORY AUTHORIZED REPLACEMENT PARTS. USE OF ANY REPLACEMENT PARTS OTHER THAN GENUINE PARTS VOIDS YOUR WARRANTY AND MAY RESULT IN SERIOUS INJURY OR DEATH!**

⚠ **WARNING!** Strict weight limitations have been set for each product to ensure your personal safety. Note the weight limitations for your stand. Exceeding these strict limitations puts the user at risk of serious injury or death! **NEVER EXCEED THESE WEIGHT LIMITATIONS!**

⚠ **WARNING!** This product(s) is designed for adult use only. No one under the age of 16 should attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using this product(s) at ground level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** You must wear a Fall Arrest System (FAS) comprising of a full body harness at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harnesses are no longer allowed and should never be used. If you are not wearing a full body harness that is properly attached to the tree to protect you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Never attempt to climb up or down with a weapon and/or gear in your possession. **ALWAYS** unload your weapon and pull it up to hunting height using a tether or pull up rope. **ALWAYS** lower your unloaded weapon down to the ground prior (when raising or lowering firearms, the chamber must be open and the barrel pointing toward the ground) to attempting to climb up or climb down. Use this same method when raising or lowering all other gear. Failure to follow these instructions may result in serious injury or death!

This Instruction Manual complies with the Treestand Manufacturers Association's "*Standard Practice for Treestand Instructions; TMS 04-98 Revision G.*"

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⚠ **WARNING! DO NOT** attempt to use this and/or any other product(s) when ice, snow and/or freezing rain has deposited or formed on any portion of the tree or treestand you intend to climb. **DO NOT** attempt to use this or any other product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any adverse weather condition presents itself and always end your hunt immediately if these conditions arise. These include weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this product(s) in a safe manner as described in this Instruction Manual. Failure to follow these instructions may result in serious injury and death!

⚠ **WARNING!** Thoroughly inspect this or any other product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Make certain that your treestand is tight and secure prior to use. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures by storing inside when not in use. Do not use this or any other product(s) if it shows evidence or wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** use this or any other product(s) if you have a history of heart problems, back problems, impaired vision, equilibrium problems, high blood pressure or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in the Instruction Manual. Additionally, do not use this or any other product(s) if you are currently taking any medication and/or substance, including prescription drugs or alcohol, that may limit your ability to use this product(s) as outlined and described in the Instruction Manual. Never use a treestand and/or climbing apparatus if you are feeling ill, nauseous and/or dizzy. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** attempt to make adjustments to this product while in the treestand. All adjustments must be made with the entire treestand on the ground. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** permit treestand to remain attached to the tree for more than two weeks (14 continuous days). Always inspect unattended treestands before using. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! ALWAYS** maintain three point contact when climbing up/down a tree when using climbing aids. Proper three point contact means having either two feet with one hand or one foot with two hands on the step portion of the climbing aids at all times when climbing up/down a tree. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! ALWAYS** inspect the treestand and all safety devices prior to each use. **DO NOT** use product if it shows signs of wear, damage, deterioration, or vandalism. Factors such as tree growth, vandals, weather and animals may affect the performance of an unattended treestand. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** modify, fix/repair, alter, bend, cut, weld, or heat the treestand in any way. Also, do not attach anything to your treestand without explicit authorized and written instructions from the manufacturer. Failure to follow these instructions will void warranty and may result in serious injury or death!

This Instruction Manual complies with the Treestand Manufacturers Association's "*Standard Practice for Treestand Instructions; TMS 04-98 Revision G.*"

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⚠ **WARNING! DO NOT** jump or bounce on the treestand platform and/or the seat to engage the stand to the tree. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** To reduce your risk of injury or death from falls **YOU MUST WEAR A LINEMAN STYLE FULL BODY SAFETY HARNESS** (Fall Arrest System) that meets **TMA STANDARDS. ALWAYS REMAIN HARNESSED TO THE TREE FROM THE MOMENT YOU LEAVE THE GROUND UNTIL YOU RETURN TO THE GROUND.** The lineman's style full body safety harness must be worn in compliance with the manufacturer's instructions. If you do not or can not use a lineman's style full body safety harness that properly fits we strongly recommend that you **DO NOT** attempt to install or use this product. To purchase an additional lineman's style full body safety harness or to find out more information regarding full body safety harnesses, please contact us at 800-268-5077. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! BEFORE** each use, make sure all nuts and bolts are secure. **CHECK** all hardware and webbing prior to every use to make sure that no damage has occurred to hardware and that webbing (as applicable) is not cut or frayed. Keep webbing from coming into contact with any sharp edges. **DO NOT USE THIS PRODUCT IF ANY DAMAGE IS SUSPECTED.** Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! REPLACE** any damaged or warn part with original parts. Replace attachment belts every three years and when not in use store in a dry, cool, safe place- away from sunlight. Never store a treestand or any of its components outdoors when not in use. To purchase parts contact us at 800-268-5077. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Always wear the appropriate foot wear when using a treestand. A good nonslip safety boot is important for your safety. Be especially careful that boot laces do not get hooked on the tree stand or climbing aids (tuck shoelaces into boot before climbing). Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** use this product on leaning or irregular shaped trees that do not allow for a level stand platform. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! NEVER** hunt out of a treestand at heights at which you are not completely comfortable. Depending upon the tree and hunting conditions, choose the minimum hunting height that allows for safe, effective hunting. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** use this, or any other product(s) to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other product(s) around power generation (e.g., transformers, generators, substations, etc.) and/or power transmission equipment. Never use a treestand on a dead, leaning, diseased or loose barked tree. **NEVER USE A TREE BRANCH, OR ANY PORTION OF A TREE, TO SUPPORT ANY PORTION OF YOUR WEIGHT OR AS A HAND HOLD.** Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** stand on the treestand seat. Failure to follow these instructions may result in serious injury or death!

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⚠ **WARNING! Failure to read and strictly comply with the instructions contained here may result in serious injury or death!**

⚠ **WARNING! READ ALL THE INFORMATION INCLUDED HERE PRIOR TO ATTEMPTING TO USE THIS FULL BODY HARNESS. YOUR FULL-BODY FALL ARREST HARNESS IS DESIGNED FOR A MAXIMUM CAPACITY OF 300 POUNDS. ADDITIONALLY - YOUR FULL-BODY FALL-Arrest HARNESS MUST BE REPLACED AFTER FIVE (5) YEARS OF SERVICE! RETURN YOUR HARNESS TO THE MANUFACTURER FOR FREE REPLACEMENT SHOULD YOU EXPERIENCE A FALL OR SHOULD IT EXCEED THE FIVE (5) YEAR SERVICE PERIOD.**

⚠ **WARNING!** Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using your full body harness at ground level prior to attempting to use it at heights above ground level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** You must wear a Fall Arrest System (FAS) comprising of a full body harness at all times after leaving the ground. You must stay connected at all times after leaving the ground while using fixed position treestands. Single safety belts and chest harnesses are no longer preferred and should never be used. If you are not wearing a full body harness that is protecting you from a fall, do not leave the ground. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** You must practice putting harness on, adjusting and the use of your full body harness at ground level in the presence of a **responsible adult** to experience the feeling of hanging suspended before using in a hunting environment. This experience will insure you remain calm and collected should you experience a fall while hunting. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** The length of the harness tether must be kept to a minimum at all times during use. It should be adjusted so that it is above the head with no slack (snug) in the sitting position and you should have the minimum amount of slack possible when climbing. Never let the tether strap get under your chin or around your neck. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** In incurring a fall there is time to make a correct decision on what action needs to take place. It is important to remember: **DO NOT PANIC!** Failure to follow this warning may result in serious injury or death!

⚠ **WARNING! If your hunting location is unknown by anyone and communication efforts are unsuccessful, you must have a personal plan for recovery/escape. Prolonged suspension in a harness can be fatal. It is important to exercise the legs by pushing against the tree or doing other forms of continuous leg exercises to avoid blood pooling while being suspended. Hunters with varying degrees of physical fitness may require different plans to recover/escape the effects of prolonged suspension. Have a personal plan and practice it in the presence of a responsible adult before leaving the ground. No one escape/rescue plan will work for every hunter on every tree in every circumstance. Only you can determine the best recovery/escape plan for your hunting situation and you must have a recovery/escape plan for your situation before leaving the ground. Failure to follow these instructions may result in serious injury or death!**

⚠ **WARNING!** If you have a limiting physical and/or health condition that precludes and/or renders you incapable of self-recovery and/or a suitable escape plan is not available, **DO NOT** hunt from heights above ground level. Failure to follow these instructions may result in serious injury or death!

This Instruction Manual complies with the Treestand Manufacturers Association's "*Standard Practice for Treestand Instructions; TMS 04-98 Revision G.*"

FULL BODY HARNESS INSTRUCTIONS

WARNING! Before using this harness in the field, it is important to become familiar with the setup and use at ground level to ensure a proper assembly in the field. Failure to follow this warning may result in serious injury or death!

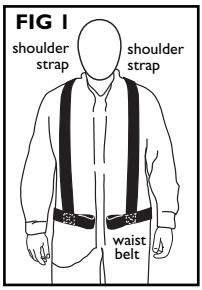
STEP 1. Identify the main part of the full body harness and locate the tree tether loop on the back side. Untwist any parts of the harness that have become tangled and then insert arms through each shoulder strap. (see fig. 1)

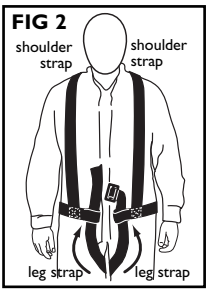
STEP 2. Feed the left leg strap between legs and thread through the bottom left waist loop. Repeat with the right leg strap, feeding between legs and through right waist loop. (see fig. 2)

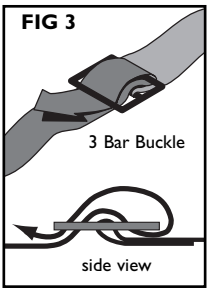
STEP 3. Secure the two leg straps by threading the 3 bar buckle on the left leg strap. To secure properly, insert the right leg strap up through the first slot on the buckle and then down through the second slot; complete the buckle by bringing the strap back up and around the buckle and feeding back down through the first slot. (see fig. 3). **WARNING!** It is very important to complete this step of the assembly, improperly securing buckle may cause harness failure resulting in serious injury or death! If there is not enough strap available to complete this step, DO NOT USE THIS HARNESS! You may need to purchase and use a larger specialty sized TMA Certified harness.

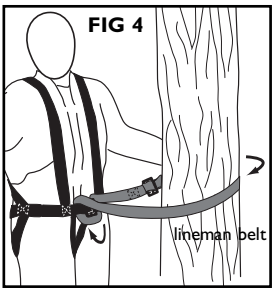
STEP 4. If necessary to use a climbing belt for the field installation of your treestand, feed the climbing belt through one of the waist loops and wrap the free end around the tree. Then feed opposite end through the opposite waist loop and use 3 bar buckle method described in Step 3 to secure. (see fig. 4)

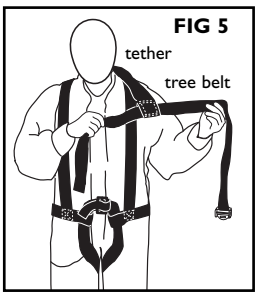
STEP 5. Once you have reached your desired height, insert the tree belt through the loop of the tether. (see fig. 5) Then, carefully wrap the tree belt around the tree at a height that allows just enough slack for you to sit comfortably in your stand. Keeping the tether as short as possible limits the distance you will travel in case of a fall. To secure the strap insert free end up through the slot in the buckle closest to opposite side of the tree belt strap, then cross over the sliding mechanism and back down through opposite slot. Pull on strap to secure and test to make sure sliding mechanism engages creating secure strap placement. (see fig. 6, 7, 8)

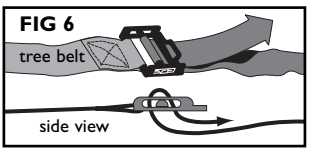


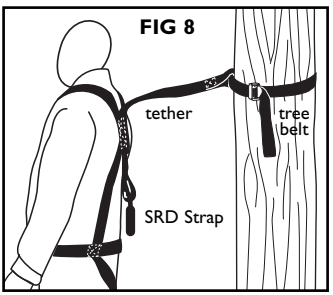












READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

STEPS TO FOLLOW IF A FALL WAS TO OCCUR:

Although nobody plans to fall from their treestand, falls can and do occur without warning. It is important to become familiar with the guidelines below and practice your recovery plan on ground level. Failure to read, understand, and follow these steps may result in serious injury or death!

⚠ WARNING! There is time to make a correct decision on what action to take if a fall occurs while wearing a full body harness. It is important NOT TO PANIC! Remain calm and implement our practiced rescue, relieve and recovery plan. Failure to follow this warning may result in serious injury or death!

⚠ WARNING! A suspension relief device must be on your person and readily accessible while using a harness. This device will allow you to relieve the load on the lower extremities if suspended in a harness and help maintain circulation in the legs and prevent suspension trauma (blood pooling). Follow all instructions below regarding the provided SRD (Suspension Relief Device) and NEVER remove it from your safety harness. Failure to follow this warning may result in serious injury or death!

STEP 1: After a fall, take a moment to catch your breath and stay calm, **DO NOT PANIC.**

STEP 2: Use your **personal locating device** or **cell phone** to call for help.

STEP 3: Pull on the **SRD strap** located on the lower back side of your **harness**. (see fig. 9)

STEP 4: Adjust the **SRD strap** so that you are able to step into the loop and then stand up relieving the pressure on your lower extremities. The loop size can be adjusted by moving the buckle up or down. (see fig. 10 & 11)

STEP 5: If you are able to reach your ladder or climbing system, use it to get back into your secured treestand and then carefully climb down to ground level. If you are not able to reach your stand, remain calm and continue to stand in the **SRD loop** until help arrives. (see fig. 12)

FIG 9

FIG 10

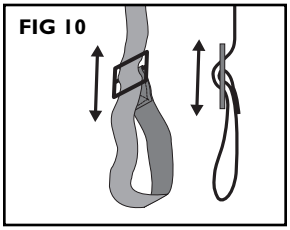


FIG 11

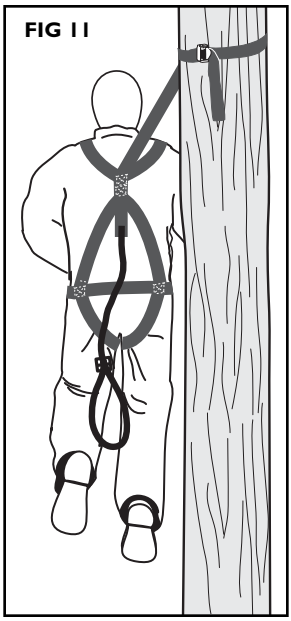
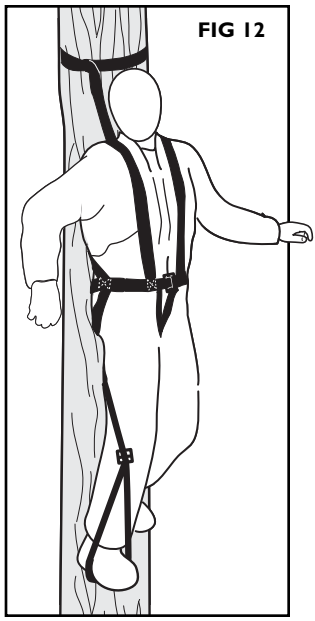


FIG 12



CR3805-S THE STEALTH™

WARNING! Read all assembly, field assembly and safety instructions prior to using this product! Failure to follow the instructions on this page and pages 64-67 may result in serious injury or death!

NOTE: Steps 1-4 require you to temporarily finger tighten nuts to insure proper alignment. All bolts should be installed from the inside with nylock nuts on the outside.

STEP 1: Attach the **top ladder extensions** to the **top ladder section** using (2) **snap pins**. **Note:** When attaching **top ladder extensions** be sure that the bends are facing outward.

STEP 2: Next sleeve the **side frames** onto the **top ladder extensions**. Then attach the **platform supports** to the inside of each **side frame/top ladder extension** using (2) ¼" x 1 ¾" hex bolts [C] and (2) ¼" nylock nuts to secure.

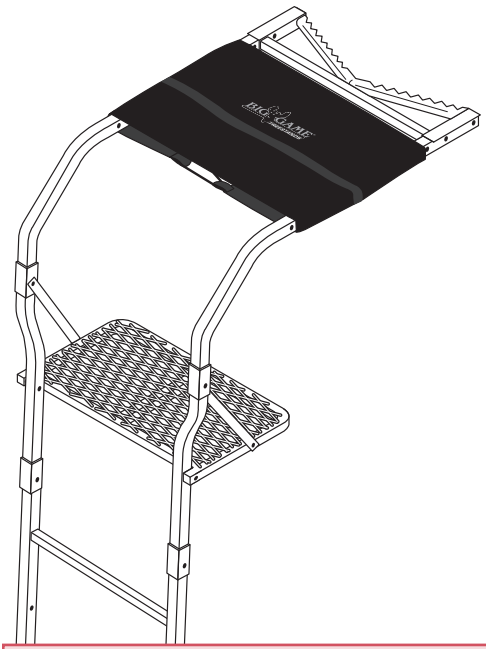
STEP 3: Attach the **foot platform** to the **top ladder extension** using (2) ¼" x 2 ¼" hex bolts [D] and (2) ¼" nylock nuts to secure. Then attach the **platform supports** to the **foot platform** using (2) ¼" x 1 ¼" hex bolts [A] and (2) ¼" nylock nuts.

STEP 4: Slide the **seat cushion support** and 1" nylon strap onto the **side frames**. **NOTE:** Do not finish threading and tightening **seat cushion support** at this time. Then attach the **rear frame support** to the **side frames** using (4) ¼" x 1 ½" hex bolts [B] and (4) ¼" nylock nuts to secure.

STEP 7: SECURELY TIGHTEN EVERY NUT AND BOLT AT THIS TIME.

STEP 8: At this time the **seat cushion support** should be threaded and tightened.

You are now ready to install your ladderstand,
see page 66.

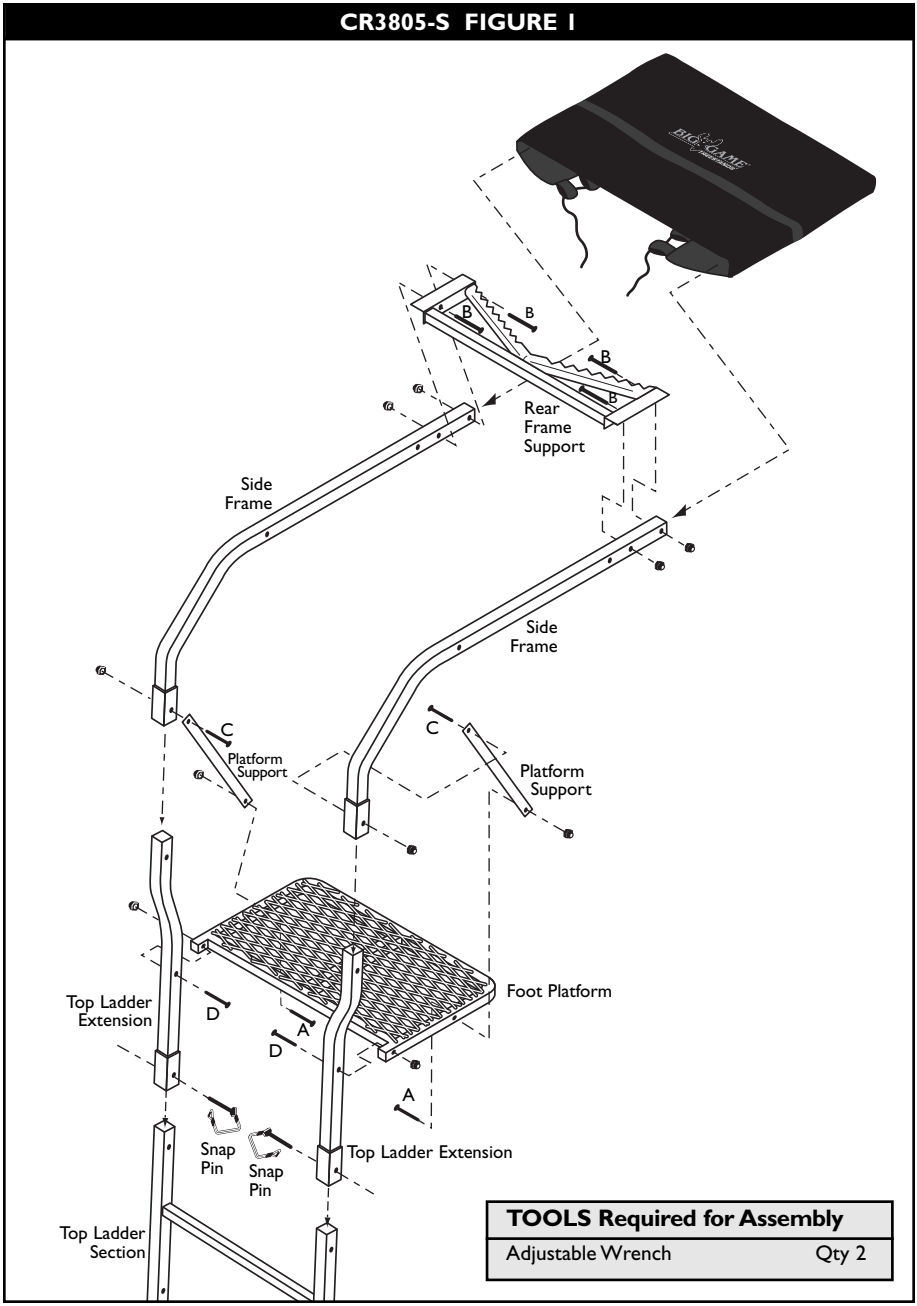


Parts List (CR3805-S)

Description	Qty
Top Ladder Section	1
Middle Ladder Section	1
Bottom Ladder Section	1
Foot Platform	1
Rear Frame Support	1
Support Bar – Tree Piece	1
Support Bar – Ladder Piece	1
Side Frame	2
Top Ladder Extension	2
Platform Support	2
Seat Cushion Support	1
Full Body Harness	1
Ratchet Strap	1
Rope	1
Stabilizer Strap	2
Owners Manual	1
Hardware Pack	
[A] 1/4" x 1 1/4" Hex Bolt	2
[B] 1/4" x 1 1/2" Hex Bolt	4
[C] 1/4" x 1 3/4" Hex Bolt	3
[D] 1/4" x 2 1/4" Hex Bolt	2
1/4" Nylock Nut	10
1/4" Wing Nut	1
Snap Pin	7

READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

CR3805-S FIGURE I



TOOLS Required for Assembly	
Adjustable Wrench	Qty 2

CR3805-S SPECIFICATIONS

Minimum Tree Diameter	9 Inches
Maximum Weight Capacity	300 lb/136 kg
FOR USE WITH ONE (1) PERSON ONLY!	

These warnings apply to all Ladderstands (Model CR3805-S, CR3810-S, CR3900-S, CR4050-S, CR4105-S, CR4150-S, CR4200-S, CR4300-S, CR4500-S, CR4600-S, CR4800-S, CR5005-S, CR5010-S); Prior to using this stand you must also read and follow all Safety Warnings from Pages 3-9 of this manual.

ATTENTION!!
WHEN YOU SEE A " ⚠ WARNING!" BE SURE TO HEED THE MESSAGE!
THE INFORMATION CONTAINED IN THESE MESSAGES CAN SAVE YOUR LIFE!!

⚠ **WARNING!** You must wear the factory provided full-body fall-restraint harness included with this product at all times during use of this product. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Never climb, install or use a treestand with a single safety belt or chest harness. These devices have been deemed unsafe for use in climbing apparatus applications and may endanger your personal safety. Use only the TMA certified full-body harness that was provided with this product. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING! DO NOT** use this, or any other product(s) to climb utility poles, telephone poles, structural columns or any other man-made structures. Never use this or any other product(s) around power generation (transformers, generators, substations, etc.) and/or power transmission equipment (power lines). Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Do not use this or any other product(s) if you have a history of heart problems, back problems, impaired vision, equilibrium problems, high blood pressure or any other physical impairment that may limit your ability to use and/or operate this product(s) in the safe manner outlined in this Instruction Manual. Additionally, do not use this or any other product(s) if you are currently taking any medication and/or substance, including alcohol, that may limit your ability to use this product(s) as outlined and described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Do not attempt to use this or any other product(s) when thunderstorms are threatening and/or present within five (5) miles. Do not attempt to use this or any other product(s) when any other adverse weather condition presents itself. These include weather conditions which have the potential for producing winds, lightning, rain, snow, sleet and/or any other atmospheric condition which may limit the user's ability to operate this product(s) in a safe manner as described in this Instruction Manual. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** This product(s) is designed for adult use only! No one under the age of 16 should attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Do not attempt to use this and/or any other product(s) when ice, snow and/or freezing rain has deposited or formed on any portion of the tree you intend to climb. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Never attempt to either climb up or climb down with a weapon in your possession. **ALWAYS** unload your weapon and pull it up to hunting height using a tether or pull-up rope. **ALWAYS** lower your unloaded weapon down to the ground prior to attempting to climb down. Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING!** Never attempt to hunt from an unlevel treestand. Additionally, never attempt to level your treestand at heights above the ground. If you find that your treestand is unlevel, canted, angled awkwardly upward or downward, or in any configuration other than level, immediately climb down to ground level and readjust your treestand as necessary to alleviate this awkward angle. Failure to follow these instructions may result in serious injury or death!

WARNING! Thoroughly inspect this or any other product(s) prior to each use for signs of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Protect this product from extended exposure to direct sunlight, excessive heat or freezing temperatures. Do not use this or any other product(s) if it shows evidence of wear, rot, corrosion, cracks, deterioration and/or any other type of defect. Failure to follow these instructions may result in serious injury or death!

This Instruction Manual complies with the Treestand Manufacturers Association's "*Standard Practice for Treestand Instructions; TMS 04-98 Revision G.*"

OPTIONAL ACCESSORIES AND REPLACEMENT PARTS

Any number of innovative accessories are available and sold separately to compliment your new ladderstand. Only genuine authorized accessories should be used. Genuine replacement parts are also available online or via telephone. Should you require parts or service, or if you just have a question about this, or any other product(s), simply give one of our customer service representatives a call toll-free at 800-268-5077.

STORAGE AND CARE OF YOUR STAND

Your new laddertand is factory finished with a state-of- the-art powder coating that guarantees years of trouble-free service. It is recommended that you store your ladderstand out of direct sunlight and out of any other harsh environmental condition(s) that may adversely affect its performance.

We are very serious about your personal safety. A full-body fall-restraint harness has been included with this product for your use. The full-body fall-restraint harness has been designed to keep you from experiencing a fall.

READ THE FALL-RESTRAINT HARNESS MANUAL CAREFULLY AND FOLLOW ALL OF THE INSTRUCTIONS! YOUR NEW FULL-BODY FALL-RESTRAINT HARNESS IS DESIGNED FOR A MAXIMUM CAPACITY OF 300 POUNDS. ADDITIONALLY - YOUR NEW FULL BODY FALL-RESTRAINT HARNESS MUST BE REPLACED AFTER FIVE (5) YEARS OF SERVICE! RETURN YOUR HARNESS TO THE MANUFACTURER FOR FREE REPLACEMENT SHOULD YOU EXPERIENCE A FALL OR SHOULD IT EXCEED THE FIVE (5) YEAR SERVICE PERIOD.

WARNING! Prior to attempting to use this or any other product(s) you must take a moment and become familiar with its assembly, setup and installation. You must practice installing, setting-up and using this product(s) at ground-level prior to attempting to use it at heights above ground-level. Once you have become thoroughly knowledgeable and comfortable with this product(s) setup, installation and use at ground-level, you are now ready to use it at heights above ground-level. Failure to follow these instructions may result in serious injury or death!

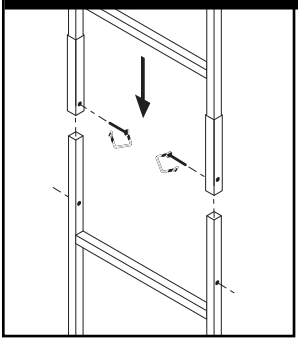
WARNING! This ladderstand was designed to be used on trees with a **MINIMUM DIAMETER OF 9-INCHES. DO NOT** use on trees with smaller diameters. Failure to follow this warning may result in serious injury or death!

WARNING! Never install, set-up, or climb to your ladderstand with a weapon. Use a pull up rope to carefully raise your unloaded weapon after safety harness is secure and you are set in the stand.

STEP 1. Select a healthy and straight tree. Remove all dead branches or limbs that will be in the way prior to setting up this ladderstand.

STEP 2. Assemble ladder sections to the main section. Note: All ladder sections will be assembled with the narrow section facing upward and all larger ends (sleeves) facing downward. (see fig. 1) After assembling the ladder, insert snap pins in every joint to secure.

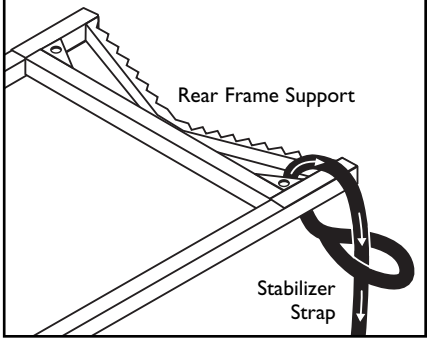
Ladderstand Install
FIGURE 1



STEP 3. Attach the (2) stabilizer straps to each side of the rear frame support (near the bark biters). Secure straps by wrapping strap around support and pulling through its looped end. (see fig. 2) Then, firmly tie straps to a lower-level ladder rung. NOTE: Do not attempt to install your ladderstand without the straps firmly tied to the ladder.

STEP 4. Place the ladderstand flat on the ground in front of the tree with the bottom ladder section approximately 2 feet away from the base of the trunk. Then with at least 3 adults, gently raise the ladderstand to a vertical position allowing the bark biters to come into direct contact with the tree. (see fig. 3) Once elevated completely, carefully pull the base away from the tree until the sitting & standing platforms are parallel to the ground. (see fig. 4)

Ladderstand Install • FIGURE 2



⚠ **WARNING!** You must have three (3) adults to install or remove your stand from the tree. Failure to follow these instructions may result in serious injury or death!

STEP 5. Attach the adjustable support bar to the ladderstand. NOTE: The support bar should be attached to the highest ladder rung that is reachable from the ground. Adjust the length so that the tree piece fits snugly to the tree providing rigid support to the ladder; insert snap pin to secure. Once you have set the support bar, use the rope to secure it to the tree. NOTE: A SUPPORT BAR IS NOT INCLUDED OR NECESSARY FOR THE CR5010-S LADDERSTAND.

STEP 6. When the ladderstand is level and the support bar is secure, untie the stabilizer straps from the ladder section. Crisscross stabilizer straps behind the tree trunk pulling them snug. Then, secure each stabilizer strap by tying several firm knots around a middle section ladder rung. **NOTE:** Tie the stabilizer straps as high as you can reach while standing safely on the ground. (see fig. 5, Page 70)

⚠ **WARNING!** The two (2) stabilizer straps must be attached and tightened prior to climbing to attach the platform(s) ratchet straps. Additionally, the adjustable support bar(s) and the adjustable support bar(s) rope or ratchet (depending on model) must be installed prior to climbing to install the platform(s) ratchet(s). Failure to follow these instructions may result in serious injury or death!

⚠ **WARNING**! Prior to climbing, make sure that all the ladders sections are firmly connected with the proper hardware in place. Make sure none of the sections have become separated. If they are, do not climb the ladder. With the help of two other adults, lower the stand back down to the ground and reattach the ladder rungs and reinstall the hardware in the manner previously described. Failure to follow these instructions may result in serious injury or death!

WARNING! Prior to attempting to climb a ladder stand for the first time, make certain the feet of the bottom rung ladder section are firmly planted on solid, level ground. If they are not firmly planted on level ground, **DO NOT** climb the ladder. With the help of two (2) other adults, lower the stand and find a suitable location to safely install the ladder stand. Failure to follow these instructions may result in serious injury or death!

WARNING! Before attempting to climb the ladderstand, bounce on the bottom ladder section to set the ladder into the ground before proceeding higher. Failure to follow this warning may result in serious injury or death!

WARNING! Always lean forward while climbing and securely attach your full body harness tree belt to the tree prior to securing the platform to the tree and stepping onto the platform. Failure to follow this warning may result in serious injury or death!

STEP 7. CRITICAL STEP! After installing the support bar and stabilizer straps, it is now time to attach the **RATCHET STRAP** to the upper section of your ladderstand. Ratchets are attached at the contact point from the stand to the tree. Hook one end of the ratchet onto the rear frame support, near the bark biters, wrap around tree trunk, and connect to opposite side. Carefully tighten the **VITAL RATCHET STRAP** securely. (see fig. 6, page 70) **NOTE: 2 VITAL RATCHET STRAPS ARE INCLUDED AND NECESSARY FOR SOME MODELS. ALWAYS USE ALL PARTS REQUIRED.**

WARNING! When climbing to secure the ratchet strap(s) on the platform(s), it is important to lean forward when climbing to keep the stand centered and secure to the tree trunk. DO NOT lean backwards when climbing. Failure to follow these instructions may result in serious injury or death!

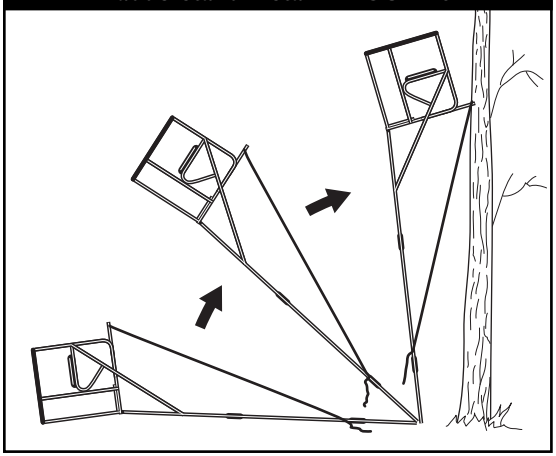
WARNING! When climbing, always maintain three points of contact as you ascend (climb up) and while descending (climb down). Failure to maintain three points of contact puts the user at serious risk of bodily injury. Failure to follow these instructions may result in serious injury or death!

WARNING! The platform ratchet strap(s), stabilizer straps and adjustable support bar(s) have all been included with your new ladderstand to ensure its solid attachment to the tree. All three of these safety devices must be installed as outlined in this Instruction Manual. Failure to install these safety devices as outlined in this Instruction Manual may result in serious injury or death!

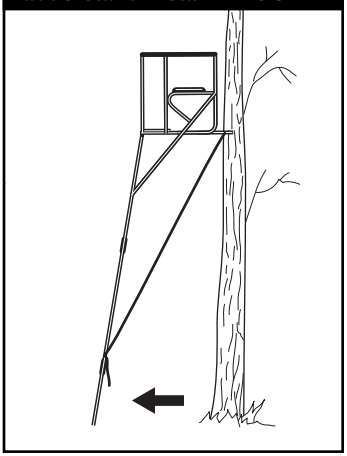
STEP 8. You are now ready to use your ladderstand!

WARNING! This product(s) is designed for adult use only! No one under the age of 16 should attempt to use this or any other product(s) without direct adult supervision. Failure to follow these instructions may result in serious injury or death!

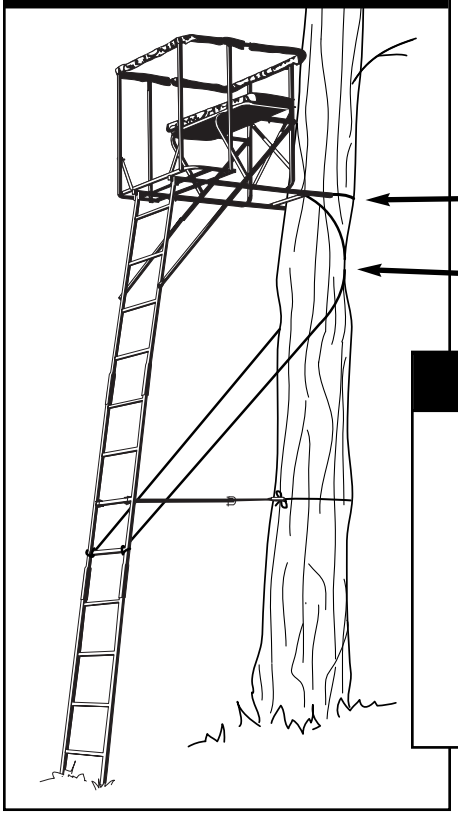
Ladderstand Install • FIGURE 3



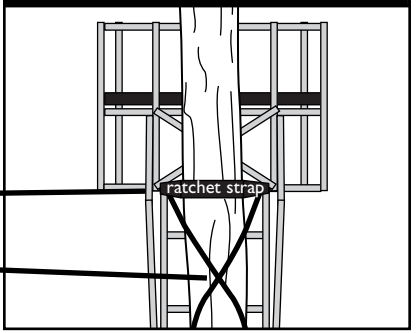
Ladderstand Install • FIGURE 4



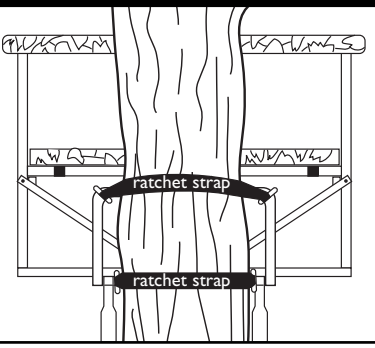
Ladderstand Install • FIGURE 5



Ladderstand Install • FIGURE 5a



Ladderstand Install FIGURE 6



Note: Some models require 2 ratchet straps.

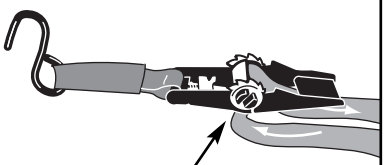
VITAL RATCHET INSTRUCTIONS

STEP 1. Starting with ratchet in open position, insert strap through slot in the center of the ratchet wheel. (see fig. 1) Before beginning to ratchet, remove slack from strap by pulling loose end as tightly as possible. Then ratchet handle back and forth to tighten strap.

STEP 2. After strap is tight, close handle to the lock position. (see fig. 2)

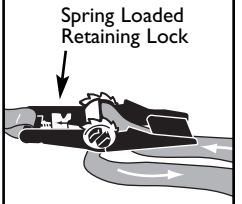
STEP 3. To remove tension, pull spring loaded retaining lock then open ratchet completely and manually pull strap to loosen. (see fig. 3)

Ratchet FIGURE 1



Ratchet FIGURE 2

Ratchet FIGURE 3



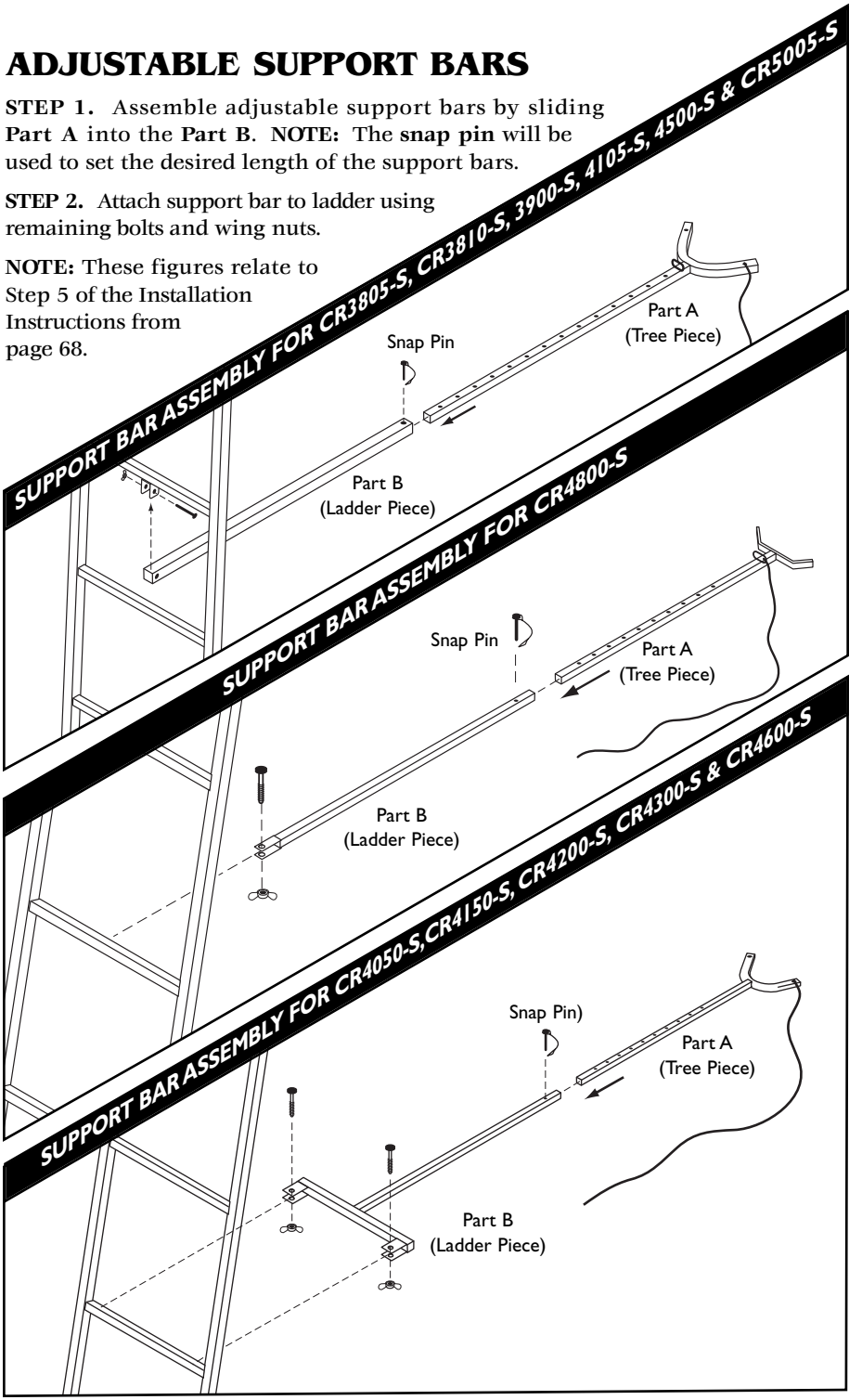
READ THIS MANUAL IN ITS ENTIRETY PRIOR TO USING THIS PRODUCT.

ADJUSTABLE SUPPORT BARS

STEP 1. Assemble adjustable support bars by sliding **Part A** into the **Part B**. **NOTE:** The **snap pin** will be used to set the desired length of the support bars.

STEP 2. Attach support bar to ladder using remaining bolts and wing nuts.

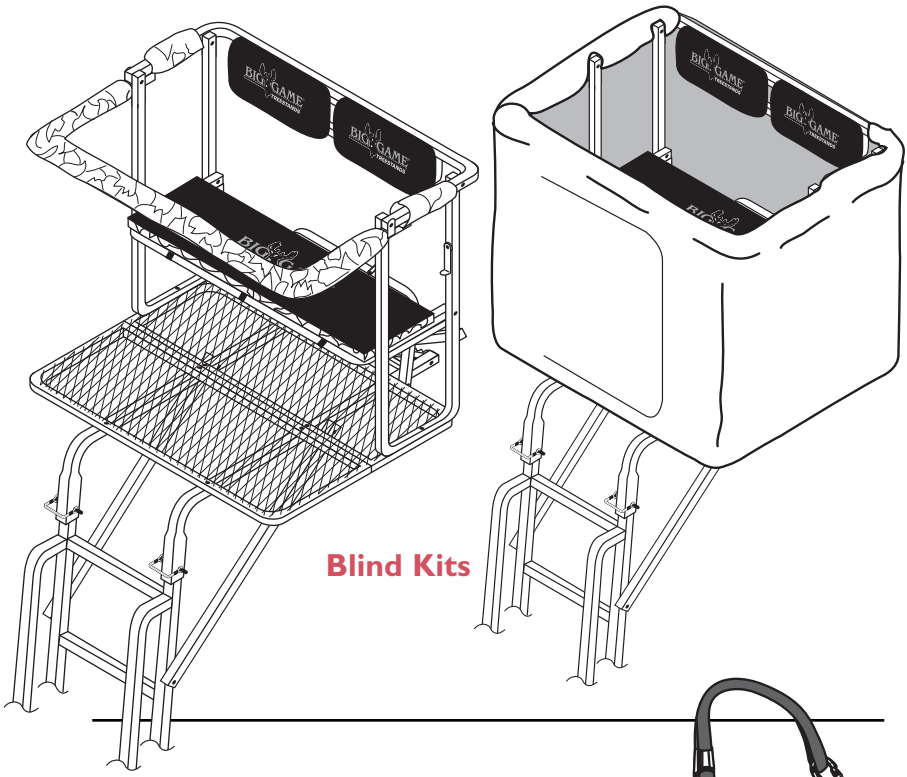
NOTE: These figures relate to Step 5 of the Installation Instructions from page 68.



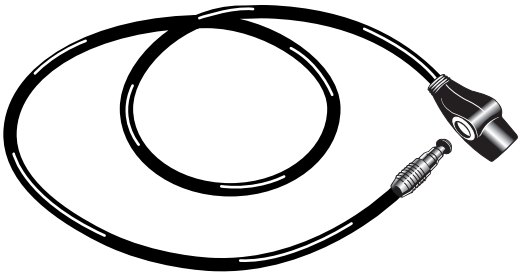
Big Game® Treestands offers an extensive and well rounded line of products for every hunting need. Specific accessory models are available to compliment your fixed position treestand, climbing system or ladderstand. Please visit our website at:

www.BigGameTreestands.com

or call us at 800-268-5077 to request a catalog and view our, blind kits, treestand locks, multi-hangers, bow holders and many more optional enhancements.

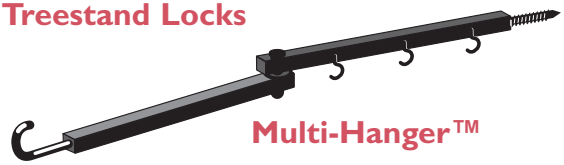


Blind Kits



Treestand Locks

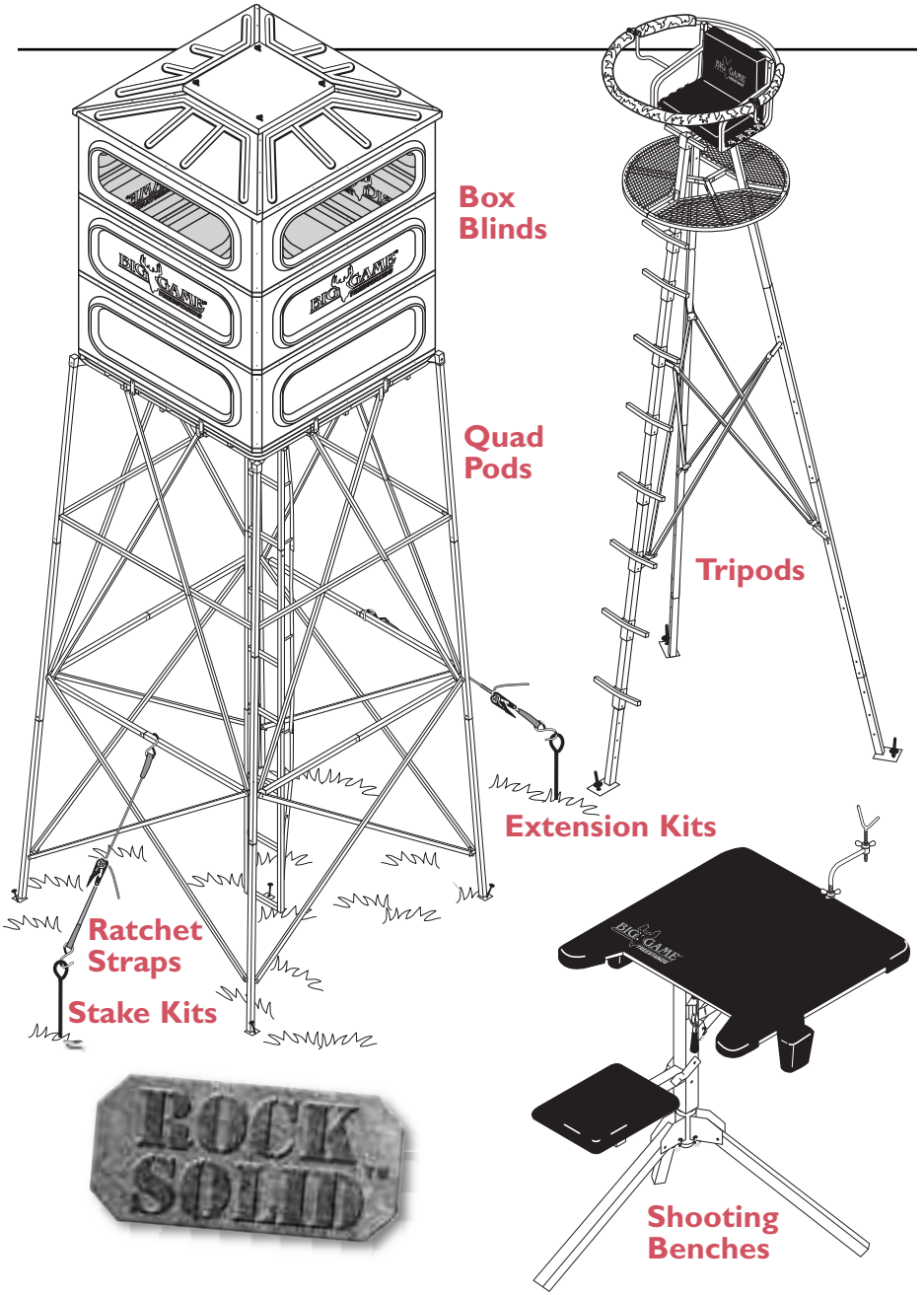
Magna-Lift™



Multi-Hanger™

Accessorize at: www.BigGameTreestands.com

Also available from **Big Game® Treestands**:
Box Blinds, Quad Pods, Tripods, Shooting Benches, Game Carts, and a full line of Hunting Accessories. We thank you for your business and look forward to working with you in the future!



STANDARD LIMITED WARRANTY

Warranty: BGHA, Inc. warrants all Big Game Hunting Accessories treestands or climbing system products to be free from defects in material and workmanship for a period of twelve months from the original date of retail purchase. BGHA, Inc. warrants the enclosed hardware (where applicable) is delivered to be free from physical defects for a period of twelve months from the original date of retail purchase.

Repair Procedures, Exclusive Remedy: BGHA, Inc. will at its option, repair, or replace products not conforming to this limited warranty at no charge. THIS IS THE SOLE AND EXCLUSIVE REMEDY AVAILABLE FOR BREACH OF WARRANTY OR UNDER ANY OTHER LEGAL THEORY WITH RESPECT TO BIG GAME HUNTING ACCESSORIES PRODUCTS. If you find a product to be defective, contact the customer service department at 1(800) 268-5077. When you receive authorization, return the product as directed at your expense. Product repairs not covered by warranty, and product updates, will be provided at a set rate.

Limitations: This warranty is void if the product is damaged by improper or abnormal use or by accident; if the product is altered or modified in any way other that those directed by official Big Game Hunting Accessories instructions; or if any attempt is made to repair the product without authorization from BGHA, Inc. It is solely the purchaser's responsibility to determine the suitability of these products for each particular application. Big Game Hunting Accessories products are intended for hunting and hunting only. Big Game Hunting Accessories are in all events not suitable, and are not authorized, for use in any situations that might pose potentially injurious to life and health, other than those situations that the products are intended for. This warranty is not assignable or transferable.

No Other Warranties: EXCEPT AS PROVIDED IN THIS LIMITED WARRANTY SET FORTH IN THE WARRANTY CARD SUPPLIED WITH BIG GAME HUNTING ACCESSORIES AND INSTRUCTION SHEETS ARE PROVIDED "AS IS". ALL OTHER WARRANTIES AND REPRESENTATIONS, ORAL OR WRITTEN, EXPRESSED OR IMPLIED, INCLUDING BUT NOT LIMITED TO ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE EXCLUDED AND DO NOT APPLY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION ON THE FACE HERE OF. Except as required by law, no representative, agent or employee of BGHA, Inc. is authorized to make warranties, representations, or obligations inconsistent with or in addition to those set forth in this limited warranty.

No Damages: IN NO EVENT WILL BGHA, INC. BE LIABLE FOR DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES RESULTING FROM BREACH OF WARRANTY OR UNDER ANY OTHER LEGAL THEORY, even if advised of the possibility of such damages. In no event will BGHA, Inc. be liable for sums in excess of the purchase price of the product. BGHA, Inc is thus not liable for lost profits or goodwill; downtime; damage or destruction of items or equipment used with, or in conjunction with, BGHA, Inc.; personal injury or loss; or any other damages.

General: (a) This agreement is the entire agreement between you and BGHA, Inc.; supercedes any prior or different agreements, representations, or proposals; and may be changed only by written agreement with BGHA, Inc. (b) Waiver by any party of any default or breach of this agreement will not constitute a waiver of any subsequent default or breach of the same of different kind. (c) The invalidity of any provision of this agreement shall not affect the validity of the other provisions hereof. (d) This agreement shall be governed by the laws of the State of Minnesota, U.S.A.

BGHA, Inc., PO Box 382, Windom, Minnesota 56101

PRODUCT REGISTRATION

Product Purchased _____ Model Number _____

Owner's Name _____

Street Address _____

City _____ State _____ Zip Code _____

Email Address _____ Phone _____

Owners Age (optional) _____ Sex (optional) M F

Date Purchased _____

Purchased From (Dealer Name) _____

How did you hear about us: ___ Catalog ___ Webpage ___ Friend ___ Magazine

Other, Please Explain _____

Are you a: _____ Bow Hunter _____ Gun Hunter _____ Both

Treestand Preference: ____ Fixed Position ____ Climbing ____ Ladderstand

Will you use the Safety Harness provided or a different brand? _____

If different, which brand & model? _____

REGISTRATION INFORMATION

Although Big Game® Treestands are manufactured with the highest standards, regular maintenance is required for the up-keep of your product. Regular maintenance is the responsibility of the consumer; we recommend that you replace all ratchets and stabilizer straps for your treestand at least annually, cables at least every two years, and ALL hardware at least every three years. If at anytime there is a defect with any part of your treestand, we insist that you replace the part prior to using the stand. Improper or incorrectly performed maintenance or repair, including the use of unauthorized replacement parts, will void all warranties.

Replacement parts may be ordered on our website at **www.biggametreestands.com** or by calling our customer service department at 800-268-5077.

OWNER'S RECORD

Product Name _____ Model Number _____

Purchased From _____ Purchased Date _____

YOU MUST RETURN THE COMPLETED REGISTRATION CARD ABOVE WITHIN (15) DAYS OF THE PURCHASE IN ORDER TO ACTIVATE THE LIMITED WARRANTY COVERAGE. (Make sure to include date purchased on the card!)